Notice of Allowability	Application No.	Applicant(s)		
	10/523,284	SCHWIRTEN ET AL.		
	Examiner	Art Unit		
	Karl J. Puttlitz	1621		
The MAILING DATE of this communication apperature All claims being allowable, PROSECUTION ON THE MERITS IS herewith (or previously mailed), a Notice of Allowance (PTOL-85) NOTICE OF ALLOWABILITY IS NOT A GRANT OF PATENT RIOF of the Office or upon petition by the applicant. See 37 CFR 1.313	(OR REMAINS) CLOSED in this app or other appropriate communication GHTS. This application is subject to	plication. If not include will be mailed in due o	d course. THIS	
1. X This communication is responsive to Reply filed 10/5/2006.				
2. ☑ The allowed claim(s) is/are <u>1-15</u> .				
 3. Acknowledgment is made of a claim for foreign priority una) All b) Some* c) None of the: Certified copies of the priority documents have Certified copies of the priority documents have Copies of the certified copies of the priority documents have Copies of the certified copies of the priority documents have International Bureau (PCT Rule 17.2(a)). * Certified copies not received:	been received. been received in Application No cuments have been received in this in the communication to file a reply ENT of this application.	national stage applicat complying with the req	uirements	
INFORMAL PATENT APPLICATION (PTO-152) which give	es reason(s) why the oath or declara			
5. CORRECTED DRAWINGS (as "replacement sheets") mus				
(a) ☐ including changes required by the Notice of Draftspers	- ,	948) attached		
1) hereto or 2) to Paper No./Mail Date				
(b) ☐ including changes required by the attached Examiner's Paper No./Mail Date				
Identifying indicia such as the application number (see 37 CFR 1. each sheet. Replacement sheet(s) should be labeled as such in the			back) of	
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 Notice of References Cited (PTO-892) D Notice of Draftperson's Patent Drawing Review (PTO-948) 	5. ☐ Notice of Informal Page 16. ☐ Interview Summary	• •		
3. ☐ Information Disclosure Statements (PTO/SB/08),	Paper No./Mail Dat	Paper No./Mail Date 7.		
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 Examiner's Comment Regarding Requirement for Deposit of Biological Material 	8. 🛛 Examiner's Stateme	ent of Reasons for Allov	wance	
	9. Other	$\mathcal{O}_{\mathbf{z}}$		
	CUREDUICARY	MAN R. BAGE PATENT EXAMINER OGY CENTER 1600		

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REASONS FOR ALLOWANCE

The following is an examiner's statement of reasons for allowance:

The rejection under section 112, second paragraph is withdrawn since the amendments to claim 1 clarifies the steps of the gravitational separation.

The rejection under section 103 is withdrawn since there would not have been motivation to combine Bergman with the process of Isozaki. In this regard, Bergman teaches the estericiation of dicarboxylic acids, whereas Isozaki teaches a process of forming an ester from epichlorohydrin and a monocarboxylic acid.

In this regard, during the production of a diester of a dicarboxylic aid, an emulsion is formed, in part, due to the incomplete esterification of all the dicarboxylic acid with the alcohol and by partial hydrolysis of the ester formed in the estcrification process by an alkali solution. This "half ester" containing one ester group and a carboxylic acid group can stabilized an emulasion owing to a detergent effectof the "half ester" that contains a on-polar group (ester) and a polar group (carboxylate). The instant invention addresses this problem by treatment of the crude ester with a salt of a divalent metal and/or a polyvalent metal prior to or during phase separation helps to avoid the formation of this emulsion.

Isozaki describes a process for producing glycidyl esters of acrylic acid or methacrylic acid. The process involves forming an ester from epichlorohydrin and a monocarboxylic acid (acrylic acid or methacrylic acid) using a quaternary ammonium salt as a catalyst. Since no half-ester (detergent) is formed, there would be no expectation that an emulsion between an aqueous layer and an organic layer would

form. Specifically, the catalyst deactivator is then added to the oil layer which contains the catalyst. Isozaki thus motivates those to add the salts to deactivate a catalyst for epichlorohydrin and a monocarboxylic acid, and not to add the salts prior to or during phase separation and avoid the formation of this emulsion from the formation of a diester.

Moreover, Isozaki's oil layer and aqueous layers appear to be first physically separated before the catalyst deactivator is added. In contrast, the claimed process adds the metal salt prior to or during the phase separation in order to reduce emulsion formation. Accordingly, this process step in Isozaki is different than the claimed process.

Any comments considered necessary by applicant must be submitted no later than the payment of the issue fee and, to avoid processing delays, should preferably accompany the issue fee. Such submissions should be clearly labeled "Comments on Statement of Reasons for Allowance."

Conclusion

Any inquiry concerning this communication or earlier communications from the examiner should be directed to Karl J. Puttlitz whose telephone number is (571) 272-0645. The examiner can normally be reached on Monday to Friday from 9 a.m. to 5 p.m.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Thurman K. Page, can be reached at telephone number (571) 272-0602.

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The fax phone number for the organization where this application or proceeding is assigned is 571-273-8300.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

Karl J. Puttlitz

Assistant Examiner

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